

Technical Sheet

65I Low Expansion GUN FOAM

One –component polyurethane foam hardening due to air humidity. The foam is manufactured in compliance with requirements of ISO 9001:2008 standard.

STRONG POINTS:

- ⇒ EFFICIENCY
- ⇒ DOES NOT DISTORT THE FRAME
- ⇒ QUICK SETTING
- ⇒ SOUND INSULATION

APPLICATIONS:

- ⇒ SEALING FOR WINDOW FITTING
- ⇒ SEALING FOR DOOR FITTING
- ⇒ FILLING FREE SPACES
- ⇒ CRACKS
- ⇒ GAPS
- ⇒ PIPE PENETRATIONS
- ⇒ SEALING ROOF, WALL AND FLOOR JOINTS,
- ⇒ THERMAL INSULATION
- ⇒ ACOUSTIC INSULATION



BENEFITS:

- ⇒ HIGH FOAM YIELD
- ⇒ LOW FOAM PRESSURE,
- ⇒ LOW FOAM VOLUME INCREASE (POSTEXPANSION)

Can/ applicator temperature (optimal + 20°C):+10°C ÷ +30°C

Ambient/ Surface temperature +5°C ÷ +30°C



DIRECTIONS FOR USE:

- ◇ Prior to application, read safety instruction presented at the end of TDS and in MSDS.

SURFACE PREPARATION

- ◇ The foam presents ideal adhesion to typical construction materials, such as: brick , concrete, plaster work , wood , metals, Styrofoam, hard PCV and rigid PUR.
- ◇ Working surface should be cleaned and degreased.
- ◇ The surface can be sprinkle with water at application temperature above 0°C.
- ◇ Secure surfaces exposed to accidental foam contamination.



PRODUCT PREPARATION

- ◇ Too cold can brought to room temperature, e.g. by immersion in warm water with temperature up to +30°C or leaving in the room temperature for at least 24h.
- ◇ Applicator temperature cannot be lower than can temperature.

APPLICATION

- ◇ Put on protective gloves.
- ◇ Vigorously shake the can (10-20 seconds , the valve facing down) to thoroughly mix the components.
- ◇ Screw the can onto the applicator.
- ◇ Working position of the can is “valve facing down “.
- ◇ Vertical gaps should be filled with foam starting at the bottom and moving up.
- ◇ Do not fill the entire gap-the foam will increase in volume.
- ◇ In case of sealing the open woodwork , gaps > 3 cm are not recommended. Gaps > 5 cm are unacceptable. Slots wider than 3 cm from the bottom to fill up from one wall to the other alternately forming a zigzag pattern.
- ◇ Should application be interrupted for more than 5 minutes , the applicator nozzle with fresh foam should be cleaned with polyurethane foam cleaner and the can should be shaken prior to application.

WORKS AFTER COMPLETION OF APPLICATION

- ◇ Immediately after full foam hardening , it should be secured against exposure to UV rays by using e.g. plaster or paints, acrylic, silicon.
- ◇ After completion of work , the applicator should be thoroughly cleaned. To this end , a can with the cleaner should be screwed on the applicator and its trigger should be pushed until the moment, when clean fluid starts flowing out.

REMARKS / RESTRICTIONS

- ◇ DOOR AND WINDOWS FITTING WITHOUT USING MECHANICAL COUPLING IS FORBIDDEN. LACK OF MECHANICAL COUPLINGS MAY CAUSED DEFORMATION OF THE MOUNTED ELEMENT.
- ◇ The curing process is dependent on temperature and humidity. The decrease in ambient temperature within 24h after the application below the minimum application temperature can effect the quality and/or correctness of the seal.
- ◇ Hurried attempts at preliminary treatment may cause irreversible changes in foam structure and its stability and may affect deterioration of foam utility parameters
- ◇ Open foam package should be used within 1 week
- ◇ The foam displays lack of adhesion to polyethylene, polypropylene, polyamide, silicone and Teflon
- ◇ Fresh foam should be removed with polyurethane foam cleaner
- ◇ Hardened foam may only be removed mechanically (e.g. with knife)
- ◇ Quality and technical condition of used applicator affect the parameters of final product
- ◇ The foam should not be used in spaces without access of fresh and poorly ventilated or in place exposed to direct sunlight.

TECHNICAL DATA

Color	
yellow	+

PARAMETER (+23°C/50% RH) ¹⁾	Value
Capacity (free foaming) [l] (RB024)	55-65
Capacity in gap [l] (RB024) ²⁾	36-43
Secondary increase in volume (post-expansion) [%] (TM1010-2012**)	70 - 100
Tack-free time [min] (TM 1014-2013**)	≤ 10
Cutting time [min] (TM 1005-2013**) ³⁾	≤ 30
Full cure time [h] (RB024)	24
Air permeability PN-EN 1026:2001 ⁴⁾	$a < 0,1 \text{ m}^3/[\text{h.m.}(\text{daPa})^{2/3}]$
Heat conductivity coefficient (λ) [W/m*K] (RB024)	0,036
Dimensional stability [%] (TM 1004-2013**)	≤ 5
Flammability class (DIN 4102)	B3
Flammability class (EN 13501-1:2008)	F

- 1) All given parameters are based on laboratory tests compliant with internal manufacturer's standards and strongly depend on foam hardening conditions (ca, ambient, surface temperature, quality of used equipment and skills of person applying the foam).
- 2) The value given for a gap with dimensions 30*100*35 (width *length *depth [mm]).
- 3) The manufacturer recommends to commence finishing works after full hardening is completed, i.e. after 24 h. The result given for a foam strip of 3 cm diameter.
- 4) The value given for a gap with dimensions 25*65 (width * depth [mm]).

**Producer uses test methods approved by FEICA designed to deliver transparent and reproducible test results, ensuring customers have an accurate representation of product performance. FEICA OCF test methods are available at: <http://www.feica.com/our-industry/pu-foam-technology-ocf>. FEICA is a multinational association representing the European adhesive and sealant industry, including one-component foam manufacturers. Further information at: www.feica.eu



TRANSPORT / STORAGE

Transport:

Transport temperature	Foam transport period [days]
< -20°C	4
-19°C ÷ -10°C	7
-9°C ÷ 0°C	10

The foam maintains its usability within 18 months from manufacturing date, provided that it is stored in original packaging in vertical position (valve facing up) in a dry place in temperature +5°C to +30° C. Storage in temperature exceeding +30°C shortens the shelf life of the product, adversely affecting its parameters. The product may be stored in temperature -5°C, no longer however than for 7 days (excluding transport). Storage of foam cans in temperature exceeding + 50°C or in vicinity of open flame is not allowed. Storage of the product in a position other than recommended may result in jamming the valve. The can cannot be squeezed or pierced even when it is empty. Do not store the foam in the passenger compartment. Transported only in the trunk.

Detailed transport information is included in the Material Safety Data Sheet (MSDS) on www.fix46.com

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Further Information:

In the event of further queries or problems concerning the use of this product, please e- mail: info@fix46.com or contact the address below.



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